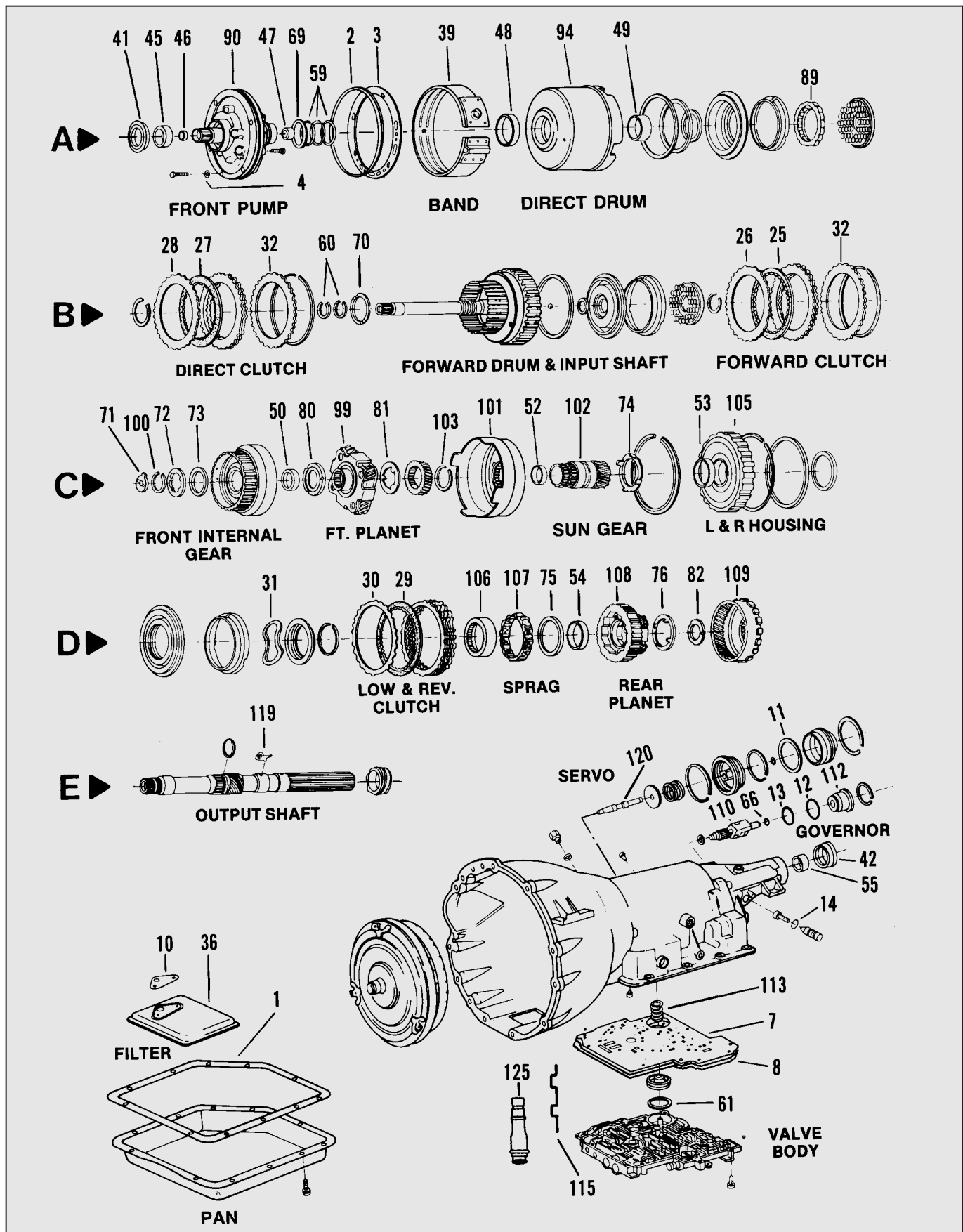
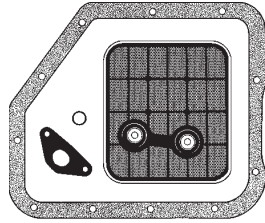


TH200 (M29) TH200C(MV9) w/L/U

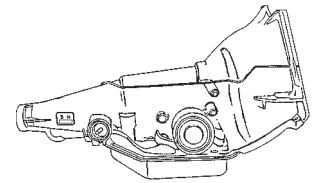


TH200(M29) TH200C(MV9) w/L/U



11 Bolt Pan

| | |
|---------------|-------|
| Buick | 76-87 |
| Cadillac | 78-79 |
| Chevrolet | 76-87 |
| Isuzu Pickups | 81-87 |
| Jaguar (some) | 82-87 |
| LUV Trucks | 76-87 |
| Oldsmobile | 76-83 |
| Opel | 76-79 |
| Pontiac | 76-87 |



Rear Wheel Drive

REBUILDER KITS

| DESCRIPTION | QTY. | YEAR | DELUXE KIT | MASTER O/H KIT | LESS STEELS KIT | OVERHAUL KIT | GASKET & SEAL KIT |
|---|------|-------|-----------------|----------------|------------------|----------------|-------------------|
| To order Kits with all Borg Warner frictions, use a 'KB' prefix instead of the traditional 'K' prefix. | | | | | | | |
| Rebuilder Kits - Teflon Rings | 1 | 79-Up | K3200A-R | | | | |
| Rebuilder Kits - Metal Rings | 1 | 76-Up | | K3200B | K3200B-LS | K32900H | K32900G-1 |
| Rebuilder Kits - Teflon Rings | 1 | 76-Up | | K3200 | K3200-LS | K32900G | K32900G-1 |
| Intermediate Servo Seal Kit | 1 | 84-87 | | | | | K32900-3 |
| External Leak Seal Kit | 1 | 76-87 | | | | | SK32900-2 |

| ILL. | DESCRIPTION | QTY. | YEAR | PART NO. | REFERENCE NO. |
|------------------------|---|------|-------|----------------|---------------|
| VALVE BODY KITS | | | | | |
| | TRANSGO® | | | | |
| N.I. | Shift Kit® - Corrects Reverse Delay, Soft Shifts - 200 | 1 | 76-78 | K32908 | SK® 200 |
| N.I. | Shift Kit® - Corrects Reverse Delay, Soft Shifts - 200C | 1 | 79-87 | K32908A | SK® 279 |
| N.I. | Control Valve Kit For Loss Of Lock Up | 1 | 80-87 | K32877 | 200LU |
| | SUPERIOR | | | | |
| N.I. | Shift Correction Package - Stops Band Burn-Up - All | 1 | 76-87 | 32C01 | K200 |

MISCELLANEOUS GASKETS & SEALS/PAN GASKETS

| | | | | | |
|------|---|---|-------|---------------|---------|
| 1E | Gasket - Oil Pan - Cork & Neoprene | 1 | 76-87 | 13900X | 8648529 |
| 1E | Gasket - Oil Pan - Fibre..... | 1 | 76-87 | 13900F | 8648529 |
| 2A | Seal - Front Pump To Case | 1 | 76-87 | 13902 | 8628052 |
| 3A | Gasket - Front Pump To Case | 1 | 76-87 | 13901 | 8633899 |
| 4A | Washer - Front Pump Bolt | 6 | 76-87 | 13268A | 8626281 |
| 7E | Gasket - Valve Body - Upper | 1 | 79-87 | 13926B | 8633624 |
| 8E | Gasket - Valve Body - Lower | 1 | 79-87 | 13926C | 8633623 |
| 10E | Gasket - Oil Filter | 1 | 76-87 | 13903 | 8628300 |
| 11E | O-Ring - Intermediate Servo Cover | 1 | 76-87 | 13920 | 8628136 |
| 12E | O-Ring - Governor Cover - Large - Outer..... | 1 | 76-87 | 3131L | 8628243 |
| 13E | O-Ring - Governor Cover - Small - Inner | 1 | 76-87 | 13915 | 8628248 |
| 14E | O-Ring - Speedometer Housing & Case Elect. Connector - Small | 2 | 76-87 | 3410L | 6264903 |
| N.I. | Lip Seal - Speedometer Driven Gear Shaft - w/Spring..... | 1 | 76-87 | 3991L | 1240382 |
| N.I. | Lip Seal - Speedometer Driven Gear Shaft - Non Spring Type | 1 | 76-87 | 3991LS | 1240382 |
| N.I. | O-Ring - Speedometer Driven Gear Housing-Blue Teflon Coated-Large | 1 | 76-78 | 3126L | 6264904 |
| N.I. | O-Ring - Oil Filler Tube | 1 | 76-78 | 3291L | 6264902 |
| N.I. | Sleeve - (Multi-lip) - Oil Filler Tube - Top Hat | 1 | 79-87 | 13925 | 1259475 |
| N.I. | O-Ring - Detent Cable | 1 | 76-78 | 3566 | 358424 |
| N.I. | Sleeve - (Multi-lip) - Detent Cable - Large | 1 | 79-87 | 13581 | 1262476 |
| N.I. | O-Ring - Turbine Shaft - Small | 1 | 79-87 | 13917 | 8630049 |
| N.I. | O-Ring - Turbine Shaft - Large..... | 1 | 82-Up | 13766 | 8636033 |
| N.I. | Seal - Plug - Case To Reverse Housing | 1 | 79-87 | 13969 | 8631577 |
| N.I. | Plug - Cup - 3/8" - Metal | 1 | 76-87 | 13970 | 8620318 |

TH200/C

TH200 (M29) TH200C(MV9) w/L/U

| ILL. | DESCRIPTION | QTY. | YEAR | PART NO. | REFERENCE NO. |
|---|---|------|-------|------------------|---------------|
| CLUTCH PLATES | | | | | |
| Order Frictions with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand. | | | | | |
| 25B | Friction - Forward | 3/4 | 76-87 | 32103A | 8648350 |
| 27B | Friction - Direct | 3/5 | 76-87 | 32103 | 8648350 |
| 29D | Friction - Low & Reverse - Grooved | 4/6 | 76-87 | 32102A | 8648351 |
| 26B | Steel - Forward - Flat - .080 | 3/4 | 76-87 | 32100 | 8628086 |
| 26B | Steel - Forward - Flat - .060 Kolene | AR | 76-87 | 32100KX | N.L. |
| 26B | Steel - Forward - Waved - .062 | 1 | 76-87 | 32105 | 8628085 |
| 28B | Steel - Direct - Flat - .090 | 3/5 | 76-87 | 32104 | 8628484 |
| 28B | Steel - Direct - Flat - Optional - .101 | AR | 76-87 | 32104X | N.L. |
| 30D | Steel - Low & Reverse - Flat - .078 | 5/7 | 76-87 | 32101 | 8628224 |
| N.I. | Steel - Low & Reverse - Waved | 1 | 81-87 | 32101A | 8633371 |
| PRESSURE PLATES | | | | | |
| 32B | Forward & Direct - .250 | 2 | 76-87 | 32714 | 8628088 |
| FILTERS/FILTER KITS | | | | | |
| Order Filter Kits with 'FK' prefix for Cork & Neoprene, 'FFK' prefix for Fibre. | | | | | |
| N.I. | Filter (Screen) Kit (Use w/2 1/4" Deep Pan) - 200 | 1 | 76-79 | FK32710 | N.L. |
| N.I. | Filter (Screen) Kit (Use w/2 9/16" Deep Pan) - 200C | 1 | 79-87 | FK32710A | N.L. |
| 36E | Filter (Screen) (Use w/2 1/4" Deep Pan) - 200 | 1 | 76-79 | 32710 | 8628935 |
| 36E | Filter (Screen) (Use w/2 9/16" Deep Pan) - 200C | 1 | 79-87 | 32710A | 8630789 |
| N.I. | Screen - Oil Pump Converter Clutch | 1 | 79-87 | 34713 | 8627509 |
| BRAKE BANDS | | | | | |
| Order NEW Brake Bands with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand. | | | | | |
| 39A | Band - Intermediate - Flex | 1 | 76-87 | 32700F | 8628098 |
| 39A | Band - Intermediate - Flex - Relined | 1 | 76-87 | 32700F-RL | 8628098 |
| METAL CLAD SEALS | | | | | |
| 41A | Front Pump Body - Vamac - Red w/Lip | 1 | 76-87 | 61151C | 24202535 |
| 42E | Extension Housing - w/Flange | 1 | 76-87 | 8850B | 1243402 |
| N.I. | Manual Shaft | 1 | 76-87 | 38511 | 8623056 |
| N.I. | Speedometer Pinion | 1 | 76-87 | 38511X | 3869910 |
| BUSHINGS | | | | | |
| N.I. | Bushing Kit - Complete - All | 1 | 76-87 | K32901 | N.L. |
| 45A | Front Pump Body - Babbitt | 1 | 76-87 | 32005 | 8628913 |
| 55E | Extension Housing - Bronze | 1 | 76-87 | 8008 | 6260048 |
| 55E | Extension Housing - Babbitt | 1 | 76-87 | 8008A | 3717628 |
| SEALING RINGS/RING KITS | | | | | |
| Order Sealing Rings with 'T' suffix for Teflon. | | | | | |
| N.I. | Ring Kit - Complete - 19 Rings - 200/200C - Teflon | 1 | 76-87 | K32903T | N.L. |
| <i>Note: 1984-up intermediate servos require lip seals, order kit #K32900-3.</i> | | | | | |
| THRUST WASHERS/NEEDLE BEARINGS | | | | | |
| N.I. | Washer Kit - w/o Any Selectives - No Bearings | 1 | 76-87 | K32907 | N.L. |
| N.I. | Washer Kit - w/Popular Selectives - No Bearings | 1 | 76-87 | K32907X | N.L. |
| N.I. | Washer Kit - Front & Rear Planet Repair | 1 | 76-87 | K51442 | N.L. |

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| ILL. | DESCRIPTION | QTY. | YEAR | PART NO. | REFERENCE NO. | |
|---|---|-------|-------|----------------|----------------|---------------|
| THRUST WASHERS/NEEDLE BEARINGS | | | | | | |
| 69A | Front Pump To Direct Clutch Drum - Thrust | 1 | 76-87 | 32401 | 8628056 | |
| 70B | Direct To Forward Clutch Drum - Thrust..... | 1 | 76-87 | 32402 | 8628091 | |
| 71C | Thrust Washer - Planet Carrier - Front Selectives - Plastic: (See 2004R Section) | | | | | |
| 72C | Thrust Washer - Planet Carrier - Rear Selectives - Metal: (See 2004R Section) | | | | | |
| 73C | Front Internal Gear - Thrust..... | 1 | 76-87 | 32403 | 8628765 | |
| 74C | Input Housing To Low & Reverse Clutch Housing - Metal | 1 | 76-79 | 32406 | 8628549 | |
| 74C | Input Housing To Low & Reverse Clutch Housing - Plastic - .060 | 1 | 79-87 | 32406A | 8628766 | |
| 74C | Input Housing To Low & Reverse Clutch Housing - Plastic - .085 | 1 | 76-87 | 32406X | N.L. | |
| 75D | Rear Carrier To Low Race - Thrust..... | 1 | 76-83 | 32408 | 8628182 | |
| 76D | Rear Carrier To Rear Internal Gear - Thrust - 4 Tangs | 1 | 76-87 | 32409 | 8628188 | |
| N.I. | Washer Kit - Front/Rear Planet Carrier (Use w/SPS112A, See Index) | 1 | - | QWK3220 | N.L. | |
| SHIMS | | | | | | |
| N.I. | Front & Rear Planet Qwik Shim Repair Kits: (See 2004R Section) | | | | | |
| BEARINGS | | | | | | |
| N.I. | Bearing Kit | 1 | 76-87 | K32907K | N.L. | |
| HARD PARTS | | | | | | |
| Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required. Use a "D" prefix for Delco, or a "-R" suffix for remanufactured. Exceptions are listed individually. NOTE: A separate column is provided to indicate a primary or specific brand/type. | | | | | | |
| ILL. | DESCRIPTION | BRAND | QTY. | YEAR | PART NO. | REFERENCE NO. |
| 31D | Spring - Low & Reverse - Waved..... | D | 1 | 76-87 | 32551 | 8628222 |
| 89A | Direct Clutch Release Spring Guide..... | D | 1 | 76-87 | 32737 | 8630195 |
| 90A | Front Pump - Complete | R | 1 | 80-87 | 32200B | N.L. |
| 90A | Front Pump Body & Gear Assembly - 200C | R | 1 | 80-87 | 32202C | 8638922 |
| 90A | Front Pump Cover - Stator Support - 200C | R | 1 | 80-87 | 32203B | 8633958 |
| 94A | Direct Clutch Drum..... | R | 1 | 76-87 | 32726 | 8630922 |
| 99C | Front Carrier Assembly | | 1 | 76-87 | 32747 | 8628174 |
| 100C | Output Shaft Snap Ring | | 1 | 76-87 | 32761 | 8628170 |
| 101C | Input Drum (Sun Gear Shell) - Heat Treated | | 1 | 76-87 | 32729 | 8648484 |
| 102C | Sun Gear - Rear | | 1 | 76-87 | 32728B | 8628206 |
| 103C | Input Drum To Sun Gear Snap Ring | D | 1 | 76-87 | 32733 | 8623105 |
| 105C | Low & Reverse Clutch Housing | | 1 | 76-87 | 32727 | 8628212 |
| 106D | Roller Low Clutch Race | D | 1 | 76-87 | 32430 | 8628184 |
| 107D | Roller Assembly - Low Clutch..... | | 1 | 76-87 | 32502AH | 8628183 |
| 108D | Rear Carrier Assembly (4 Pinion)..... | R | 1 | 76-87 | 32730 | 8639909 |
| 109D | Gear - Internal - Rear..... | R | 1 | 76-Up | 32749 | N.L. |
| 110E | Governor Assembly - 14 Teeth | | 1 | 76-79 | 32410A | 8628964 |
| 110E | Governor Assembly - Gas - 13 Teeth - 2 Springs - 200C..... | | 1 | 79-87 | 32410B | 8633942 |
| 110E | Governor Assembly - Diesel - 13 Teeth - 1 Spring - 200C | | 1 | 79-87 | 32410C | 8633940 |
| 112E | Governor Cover w/Seals..... | | 1 | 76-87 | 32707 | 8628933 |
| 113E | 1-2 Accumulator Spring | | 1 | 76-87 | 32706 | 8628276 |
| 119E | Speedo Drive Gear Clip - 5/16"..... | | 1 | 76-77 | 32226 | 8628972 |
| 119E | Speedo Drive Gear Clip - Double Fold -1/2" | | 1 | 76-87 | 32226A | 8628557 |
| 120E | Band Adjusting Pin - No Grooves..... | D | 1 | 79-87 | 32708 | 8632976 |
| 120E | Band Adjusting Pin - 3 Grooves..... | D | 1 | 79-87 | 32708C | 8632975 |
| N.I. | Check Valve w/Ball (Use In FWD Housing) | D | 1 | 76-87 | 32764 | 8633748 |
| N.I. | Front Pump Gear Kit: - .776 Thick..... | | 1 | 79-87 | K32201A | N.L. |
| N.I. | Front Pump Gear Kit: - .777 Thick..... | | 1 | 79-87 | K32201B | N.L. |
| N.I. | Front Pump Gear Kit: - .778 Thick..... | | 1 | 79-87 | K32201C | N.L. |
| N.I. | Governor Gear Only - 13 Teeth | | 1 | 79-87 | 32411B | N.L. |
| <i>Hard Parts -Continued next page</i> | | | | | | |

TH200/C

TH200 (M29) TH200C(MV9) w/L/U

| ILL. | DESCRIPTION | BRAND | QTY. | YEAR | PART NO. | REFERENCE NO. |
|--|---|------------------------------------|------|-------------------------------|-----------------|---------------|
| HARD PARTS (Cont.) | | | | | | |
| N.I. | Governor Gear Kit - Gear, Washer, Ring..... | | 1 | 76-79 | K32411A | N.L. |
| N.I. | Speedo Driven Gear Housing | | 1 | 76-87 | 35227 | 345215 |
| N.I. | Speedo Driven Gear Housing - Plastic | | 1 | 76-87 | 35227A | 1247266 |
| N.I. | Extendo Pins | | 1 | 76-87 | 32875 | N.L. |
| VALVE BODY COMPONENTS | | | | | | |
| N.I. | Lockup Valve Only - Self Cleaning..... | | 1 | 79-87 | 32877 | 8633877 |
| N.I. | Control Valve Kit For Loss Of Lockup | | 1 | 79-87 | K32877 | N.L. |
| N.I. | T.V. Boost Pin - Hardened Steel..... | | 1 | 79-87 | 51966 | N.L. |
| N.I. | T.V. Plunger/Sleeve - .357 | | 1 | 76-87 | K32971 | N.L. |
| N.I. | T.V. Plunger/Sleeve - .390..... | | 1 | 76-87 | K32971A | N.L. |
| N.I. | T.V. Plunger/Sleeve - .430..... | | 1 | 76-87 | K32971B | N.L. |
| N.I. | Valve - Pressure Regulator | | 1 | 76-Up | K32879 | N.L. |
| ELECTRICAL PRODUCTS | | | | | | |
| N.I. | Solenoid - Converter Clutch: | | | | | |
| | - PT, EG, W/O | | 1 | 81-87 | 5D-113 | 8633945 |
| | - PT, IG2, W/GR | | 1 | 82-87 | 5D-114 | 8633947 |
| | - PT, IG2, W/GR | | 1 | 82-87 | 5A-114 | 8633947 |
| | - PT, IG1, W/GR | | 1 | 81-87 | 5A-115 | 8633946 |
| | - PT, EG, W/3 | | 1 | 84-87 | 5D-116 | 8638931 |
| | - Universal Style..... | | 1 | 81-87 | 5U-148 | N.L. |
| | - Universal Style - Rostra..... | | 1 | 81-87 | 5R-148 | N.L. |
| | - ST, IG1, W/GR | | 1 | 81-87 | 15A-115 | 8632950 |
| N.I. | Switches - Governor Pressure (V.B.): | | | | | |
| | - 46 PSI - Silver | | 1 | 81-87 | 15A-146 | 8648063 |
| | - 48 PSI - Orange | | 1 | 81-87 | 15A-148 | 8648064 |
| | - 50 PSI - White | | 1 | 81-87 | 15A-150 | 8648065 |
| | - 52 PSI - Brown | | 1 | 81-87 | 15A-152 | 8633360 |
| | - Preset - (3rd w/Tube) | | 1 | 83-87 | 15A-114 | 8648190 |
| N.I. | Non Grounding Governor Switch (2) | | 1 | 81-87 | 15A-133 | N.L. |
| N.I. | Case Connector: | | | | | |
| | - Oval Type - 2 Spade Type Prongs | | 1 | 79-80 | 25D-102 | 12300205 |
| | - Square Type - 3 Pin Type Prongs - OEM Quality | | 1 | 81-87 | 25A-103 | 12015026 |
| | - Square Type - 4 Prong - OEM Made | | 1 | 81-87 | 25A-104 | 8662395 |
| <i>(2) Use when increased road speed is desired before lock-up and retain computer control. Use existing governor switch hole.</i> | | | | | | |
| ELECTRICAL PRODUCT ABBREVIATIONS | | | | | | |
| D - Series is Delco | | W/3 - with 3rd Pressure Switch | | ST - Spade Terminal | | |
| A - Series is Non Delco | | IG1 - 1 Wire Internal Ground | | W/O - without Pressure Switch | | |
| PT - Pin Terminal | | IG2 - 2 Wire Internal Ground | | | | |
| EG - External Ground | | W/GR - with Governor Ground Switch | | | | |
| MISCELLANEOUS PRODUCTS | | | | | | |
| 125E | Filler Tube Repair Kit..... | | 1 | 76-87 | 96-140A | N.L. |
| N.I. | Oil Pump Remover and End Play Tool | | 1 | - | T-1055 | N.L. |
| N.I. | Low/Reverse Clutch/Center Support Remover | | 1 | - | T-1059-B | N.L. |
| N.I. | Output Shaft And Rear Unit Support Fixture | | 1 | - | T-1060 | N.L. |
| N.I. | Front Pump Alignment Band | | 1 | - | T-1062 | N.L. |
| N.I. | Technical Manual - TH200C..... | | 1 | - | 32Y01 | N.L. |