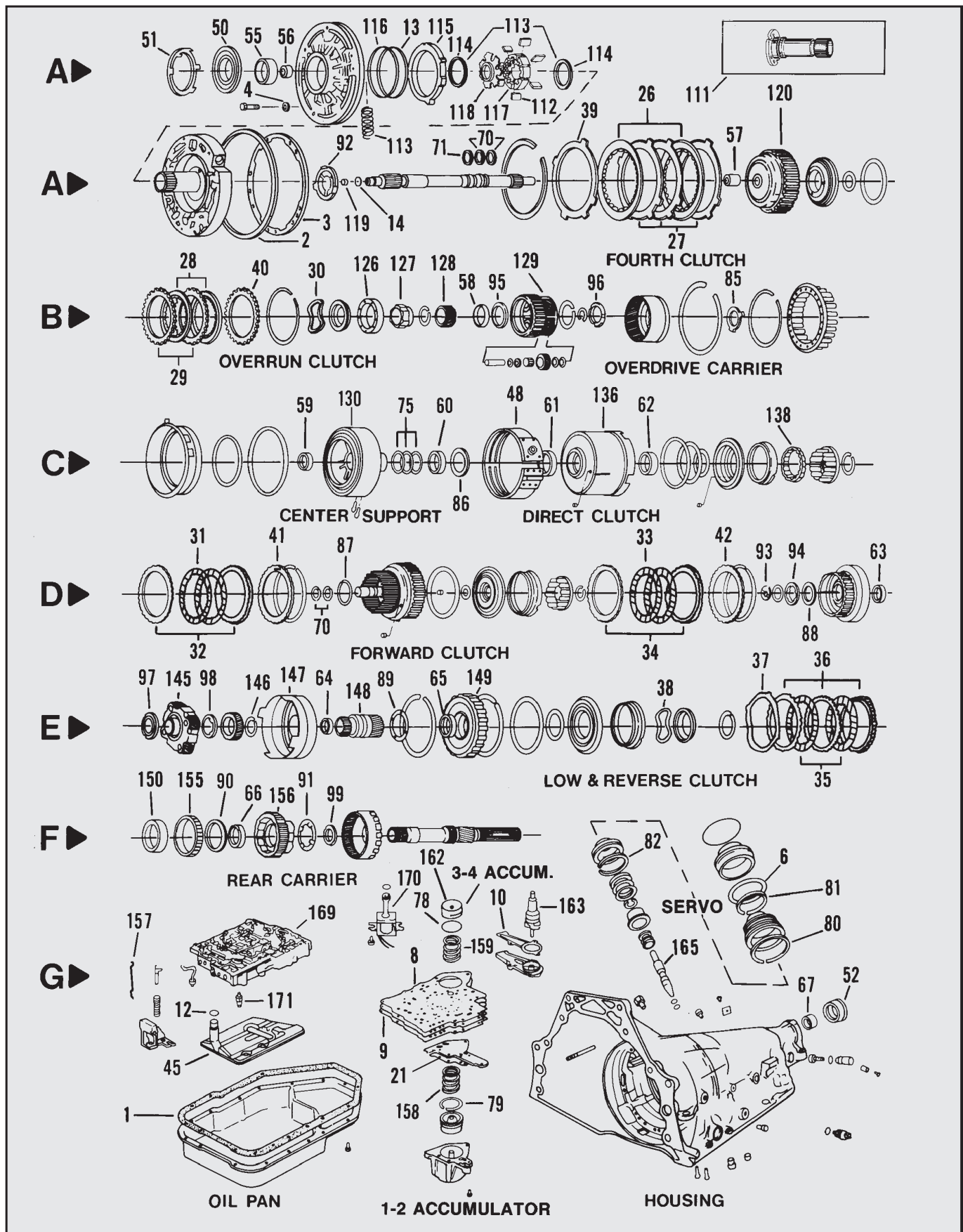
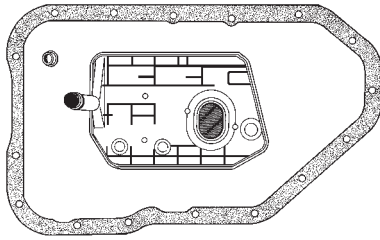


TH200-4R (MW9)

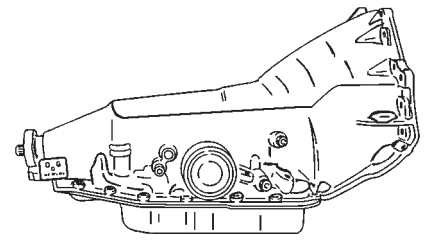


TH200-4R(MW9)



16 Bolt Pan

| | |
|------------|-------|
| Buick | 81-90 |
| Cadillac | 81-89 |
| Chevrolet | 81-90 |
| Oldsmobile | 81-90 |
| Pontiac | 81-90 |



Rear Wheel Drive

REBUILDER KITS

| DESCRIPTION | QTY. | YEAR | DELUXE KIT | MASTER O/H KIT | LESS STEELS KIT | OVERHAUL KIT | GASKET & SEAL KIT |
|---|------|-------|------------|----------------|-----------------|--------------------|--|
| To order Kits with all Borg Warner frictions, use a 'KB' prefix instead of the traditional 'K' prefix. | | | | | | | |
| Rebuilder Kits (1) | 1 | 81-90 | K3200M-R | K3200M | K3200M-LS | K32900N K32900M | K32900N-1 K32900M-1 K32900-3 SK32900M-2 |
| Rebuilder Kits - 1981-84 Only | 1 | 81-84 | | | | | |
| Intermediate Servo Seal Kit | 1 | 84-90 | | | | | |
| External Leak Seal Kit | 1 | 81-90 | | | | | |

(1) Intermediate servo seals are included where applicable. May be retro-fitted to 1981.

| ILL. | DESCRIPTION | QTY. | YEAR | PART NO. | REFERENCE NO. |
|------------------------|--|------|-------|------------|---------------|
| VALVE BODY KITS | | | | | |
| TRANSGO® | | | | | |
| N.I. | Sysko® - Valve Body, Servo, Accumulator & Governor Parts | 1 | 81-90 | K32908M | SK®200-4R |
| N.I. | Reprogramming Kit™ - High Performance Only | 1 | 81-90 | 200-4R-HD2 | 200-4R-HD2 |
| SUPERIOR | | | | | |
| N.I. | Shift Correction Package - Anti-Stick Throttle, Better Line Pressure | 1 | 81-90 | 32C04 | K200-4R |
| N.I. | Shift Correction Package - Heavy Duty | 1 | 81-90 | 32C-HP | 200-4RHP |

MISCELLANEOUS GASKETS & SEALS/PAN GASKETS

| | | | | | |
|------|---|---|-------|--------|---------|
| 1G | Gasket - Oil Pan - Cork & Neoprene | 1 | 81-90 | 13910X | 8657387 |
| 1G | Gasket - Oil Pan - Fibre..... | 1 | 81-90 | 13910F | 8657387 |
| 1G | Gasket - Oil Pan - Korcork..... | 1 | 81-90 | 13910S | 8657387 |
| 2A | Seal - Front Pump To Case | 1 | 81-90 | 13980 | 8634046 |
| 3A | Gasket - Front Pump | 1 | 81-90 | 13981 | 8634047 |
| 4A | Washer - Front Pump Bolts..... | 6 | 81-90 | 13268A | 8626281 |
| 6G | O-Ring - Intermediate Servo Cover | 1 | 81-90 | 13920 | 8628136 |
| 8G | Gasket - Valve Body Spacer Plate - Upper..... | 1 | 81-90 | 13976 | 8634653 |
| 9G | Gasket - Valve Body Spacer Plate - Lower | 1 | 81-90 | 13977 | 8634654 |
| 10G | Gasket - Governor Cover | 1 | 81-90 | 13978 | 8634477 |
| 12G | O-Ring - Oil Filter Tube - Early | 1 | 81-90 | 3410L | 6264903 |
| 12G | Seal - Multi-lip - Filter - Latest Design | 1 | 82-90 | 13745 | 8657767 |
| N.I. | Seal - Speedo Housing..... | 1 | 81-90 | 3718L | 8622076 |
| 14A | O-Ring - Turbine Shaft..... | 1 | 81-90 | 13917 | 8630049 |
| N.I. | Seal - Reverse Oil, Case To Housing | 1 | 81-90 | 13969 | 8631577 |
| N.I. | Seal - Check Ball, Valve Body - Viton - (Steel Is 13924S) | 1 | 81-90 | 13924 | 6261179 |
| N.I. | Sleeve - Multi-lip - Filler Tube - Top Hat..... | 1 | 81-90 | 13925 | 1259475 |
| N.I. | Sleeve - Multi-lip - Detent Control Cable..... | 1 | 81-90 | 13581 | 1262476 |
| N.I. | Plug - Cup - 3/8" - Metal | 1 | 81-90 | 13970 | 8620318 |

TH200-4R

TH200-4R (MW9)

| ILL. | DESCRIPTION | QTY. | YEAR | PART NO. | REFERENCE NO. |
|---|--|------|-------|------------------|---------------|
| CLUTCH PLATES | | | | | |
| Order Frictions with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand. | | | | | |
| 26A | Friction - Fourth Clutch - Overdrive | 2 | 81-90 | 32107 | 8657170 |
| 28B | Friction - Overrun Clutch | 2 | 81-90 | 32108 | 8657031 |
| 31D | Friction - Direct Clutch..... | 6 | 81-90 | 32103 | 8648350 |
| 33D | Friction - Forward Clutch | 4 | 81-90 | 32103A | 8648350 |
| 35E | Friction - Low & Reverse Clutch | 6 | 81-90 | 32102A | 8648351 |
| 27A | Steel - Fourth Clutch - Overdrive..... | 3 | 81-90 | 32109 | 8634026 |
| 29B | Steel - Overrun Clutch | 2 | 81-90 | 32110 | 8634050 |
| 32D | Steel - Direct Clutch - .090 | 6 | 81-90 | 32104 | 8628484 |
| 34D | Steel - Forward Clutch Flat .060 - Kolene | AR | 81-90 | 32100KX | N.L. |
| 34D | Steel - Forward Clutch - Flat - .078 | 3 | 81-90 | 32100 | 8628086 |
| 34D | Steel - Forward Clutch - Waved - .062 | 1 | 81-90 | 32105 | 8628085 |
| 36E | Steel - Low & Reverse Clutch - Flat - .078 | 7 | 81-90 | 32101 | 8628224 |
| 37E | Steel - Low & Reverse Clutch - Waved..... | 1 | 81-90 | 32101A | 8633371 |
| PRESSURE PLATES | | | | | |
| 39A | Pressure Plate - Fourth Clutch - 5.02mm | 1 | 81-90 | D32714C | 8634866 |
| 40B | Pressure Plate - Overrun Clutch - 5.02mm | 1 | 81-90 | D32714B | 8634052 |
| 41D | Pressure Plate - Direct Clutch - 4.55mm..... | 1 | 81-90 | D32714A | 8632570 |
| 42D | Pressure Plate - Forward Clutch - 6.21mm | 1 | 81-90 | 32714 | 8628088 |
| FILTERS/FILTER KITS | | | | | |
| Order Filter Kits with 'FK' prefix for Cork & Neoprene, 'FFK' prefix for Fibre. | | | | | |
| N.I. | Filter Kit - Complete - Latest Multi-lip Seal Design (Includes 13745 Seal) | 1 | 81-90 | FK32710M | 8657789 |
| 45G | Filter - Latest Design - Multi-lip Seal Included..... | 1 | 81-90 | 32710M | 8657789 |
| N.I. | Screen - Pump | 1 | 81-90 | 34713 | 8627509 |
| BRAKE BANDS | | | | | |
| Order NEW Brake Bands with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand. | | | | | |
| 48C | Band - Intermediate | 1 | 81-90 | 32700F | 8628098 |
| 48C | Band - Intermediate - Relined | 1 | 81-90 | 32700F-RL | 8628098 |
| <i>See HARD PARTS section for band adjusting pins.</i> | | | | | |
| METAL CLAD SEALS | | | | | |
| 50A | Front Pump Body - Vamac - Red w/Lip | 1 | 81-90 | 61151C | 24202535 |
| 51A | Front Pump Seal Retainer (To Prevent Seal Popout)..... | 1 | 81-90 | 61991 | 8654491 |
| 51A | Front Pump Seal Retainer (To Prevent Seal Popout) - Delco..... | 1 | 81-90 | D61991 | 8654491 |
| 52G | Extension Housing - w/Flange..... | 1 | 81-90 | 8850B | 3932255 |
| N.I. | Manual Shaft..... | 1 | 81-90 | 38511 | 8623056 |
| N.I. | Speedometer | 1 | 81-90 | 38511X | 3869910 |
| BUSHINGS | | | | | |
| N.I. | Bushing Kit - Complete..... | 1 | 81-90 | K32901M | N.L. |
| 55A | Front Pump Body - Babbit | 1 | 81-90 | 61005 | 8628913 |
| 55A | Front Pump Body - Bronze..... | 1 | 81-90 | 61005A | 8628913 |
| 55A | Front Pump Body - Teflon..... | 1 | 81-90 | 61005T | 8628913 |
| 56A | Pump Cover - Stator Support - Front | 1 | 81-90 | 32006 | 8628915 |
| 57A | Overrun Clutch Drum | 1 | 81-90 | 32017 | 8634908 |
| 58B | Overdrive Carrier | 1 | 81-90 | 51011 | 8631905 |
| 59C | Center Support - Front - 29.8mm O.D..... | 1 | 81-90 | 32019 | 8634907 |
| 60C | Center Support - Rear - 33.8mm O.D. | 1 | 81-90 | 32020 | 8634913 |

| ILL. | DESCRIPTION | QTY. | YEAR | PART NO. | REFERENCE NO. |
|---|---|------|-------|----------------|---------------|
| BUSHINGS (Cont.) | | | | | |
| 61C | Direct Clutch Drum - Front - 58.0mm O.D..... | 1 | 81-90 | 32000A | 8634919 |
| 62C | Direct Clutch Drum - Rear - 47.64mm O.D. | 1 | 81-90 | 32001 | 8634917 |
| 63D | Front Internal Gear - Short | 1 | 81-90 | 32002 | 8630990 |
| 64E | Rear Sun Gear..... | 1 | 81-90 | 32007 | 8628928 |
| 65E | Low & Reverse Clutch Housing - 53.13mm O.D..... | 1 | 81-90 | 32008 | 8628929 |
| 66F | Rear Carrier - 53.13mm O.D. X 9.53mm..... | 1 | 81-90 | 32004 | 8628947 |
| 67G | Case - Rear Extension - Bronze | 1 | 81-90 | 8008 | 6260048 |
| 67G | Case - Rear Extension - Babbitt(Not In Kit)..... | 1 | 81-90 | 8008A | 3717682 |
| N.I. | Forward Clutch Housing/Input Shaft | 1 | 81-90 | 32015 | 3634925 |
| SEALING RINGS/RING KITS | | | | | |
| Order Sealing Rings with 'T' suffix for Teflon. | | | | | |
| N.I. | Ring Kit - Complete (All Teflon w/Metal Center Support 32321)..... | 1 | 81-90 | K32903M | N.L. |
| 113A | No Yo Yo® Pump Ring Kit - Up To 5500 Rpm (3) | 1 | 81-90 | K32804 | 700PK |
| 113A | No Yo Yo® Pump Ring Kit - Over 5500 Rpm (3) | 1 | 81-90 | K32804H | 700PKH |
| 114A | Pump Vane Ring - Solid - Sintered Iron..... | 2 | 81-90 | 32322 | 8634086 |
| 114A | Pump Vane Ring - Solid - Special Alloy - S.P. Brand (4) | 2 | 81-90 | 32322SP | 8657692 |
| <p>(3) Kit includes 2 hardened steel rings and improved priming spring to help eliminate ring breakage and high RPM pressure drop.</p> <p>(4) Not in kits. Nodular iron ring to help prevent failure.</p> | | | | | |
| THRUST WASHERS/NEEDLE BEARINGS | | | | | |
| N.I. | Washer Kit - Complete - w/Popular Selectives..... | 1 | 81-90 | K32907M | N.L. |
| N.I. | Washer Kit - Front & Rear Planet Repair..... | 1 | 81-90 | K51442 | N.L. |
| 85B | Internal Gear To Support - Thrust | 1 | 81-90 | 32420 | 8634146 |
| 86C | Center Support To Direct Clutch - Thrust | 1 | 81-90 | 32421 | 8634157 |
| 87D | Direct To Forward Clutch Drum - Thrust..... | 1 | 81-90 | 32402 | 8628091 |
| 88D | Internal Gear To Rear - Thrust | 1 | 81-90 | 32403 | 8628765 |
| 89E | Input Drum To Housing - Plastic - .060..... | 1 | 81-90 | 32406A | 8628766 |
| 89E | Input Drum To Housing - Metal..... | 1 | 81-90 | 32406 | 8628549 |
| 89E | Input Drum To Housing - Plastic - .085..... | 1 | 81-90 | 32406X | N.L. |
| 90F | Rear Carrier To Low Race - Thrust (For 84-up Bearing, Order 32408A) | 1 | 81-87 | 32408 | 8628182 |
| 91F | Rear Carrier To Internal Gear - Thrust..... | 1 | 81-90 | 32409 | 8628188 |
| 92A | Housing To Pump - Thrust - Selectives - Plastic | | | | |
| | - #1 4.31mm Scarlet..... | AR | 81-90 | 32600 | 8634120 |
| | - #2 4.43mm White..... | AR | 81-90 | 32600A | 8634121 |
| | - #3 4.55mm Brown | AR | 81-90 | 32600B | 8634122 |
| | - #4 4.67mm Gray | AR | 81-90 | 32600C | 8634123 |
| | - #5 4.78mm Yellow..... | AR | 81-90 | 32600D | 8634124 |
| | - #6 4.91mm Blue..... | AR | 81-90 | 32600E | 8634125 |
| | - #7 5.03mm Purple..... | AR | 81-90 | 32600F | 8634386 |
| | - #8 5.15mm Orange | AR | 81-90 | 32600G | 8634387 |
| | - #9 5.27mm Green | AR | 81-90 | 32600H | 8634388 |
| <p><i>Thrust washers/Needle bearings - Continued next page ...</i></p> | | | | | |

TH200-4R (MW9)

| ILL. | DESCRIPTION | QTY. | YEAR | PART NO. | REFERENCE NO. |
|---|---|------|-------|----------------|---------------|
| THRUST WASHERS/NEEDLE BEARINGS (Cont.) | | | | | |
| 93D | Front Planet Carrier - Selectives: - Plastic | | | | |
| | - #1 1.66 - 1.77mm White | AR | 81-90 | 32400 | 8639291 |
| | - #2 1.79 - 1.90mm Neutral | AR | 81-90 | 32400A | 8639292 |
| | - #3 1.92 - 2.03mm Black | AR | 81-90 | 32400B | 8639293 |
| | - #4 2.05 - 2.16mm Green | AR | 81-90 | 32400C | 8639294 |
| | - #5 2.18 - 2.29mm Red | AR | 81-90 | 32400D | 8639295 |
| | - #6 2.31 - 2.42mm Purple | AR | 81-90 | 32400E | 8639296 |
| | - #7 2.44 - 2.55mm Brown | AR | 81-90 | 32400F | 8639297 |
| | - #8 2.57 - 2.68mm Orange | AR | 81-90 | 32400G | 8639298 |
| | - #9 2.70 - 2.81mm Yellow | AR | 81-90 | 32400H | 8639299 |
| | - #10 2.83 - 2.94mm Lt. Blue | AR | 81-90 | 32400J | 8639300 |
| | - #11 2.96 - 3.07mm Lt. Tan | AR | 81-90 | 32400K | 8639301 |
| | - #12 3.09 - 3.20mm Tan | AR | 81-90 | 32400L | 8639302 |
| | - #13 3.25 - 3.35mm Rose | AR | 81-90 | 32400M | 8639303 |
| | - #14 3.35 - 3.46mm Lt. Green | AR | 81-90 | 32400N | 8639304 |
| | - #15 3.46 - 3.59mm Smoke | AR | 81-90 | 32400P | 8639305 |
| 94D | Rear Planet Carrier - Selectives: - Metal | | | | |
| | - #2 3.08 - 3.19mm White | AR | 81-90 | 32212A | 8628162 |
| | - #3 3.26 - 3.37mm Yellow | AR | 81-90 | 32212B | 8630893 |
| | - #4 3.44 - 3.55mm Blue | AR | 81-90 | 32212C | 8630894 |
| | - #5 3.62 - 3.73mm Red | AR | 81-90 | 32212D | 8630895 |
| | - #6 3.80 - 3.91mm Brown | AR | 81-90 | 32212E | 8630896 |
| | - #7 3.94 - 4.09mm Green | AR | 81-90 | 32212F | 8628167 |
| | - #8 4.16 - 4.27mm Black | AR | 81-90 | 32212G | 8628168 |
| | - #9 4.34 - 4.45mm Pink | AR | 81-90 | 32212H | 8630899 |
| N.I. | Washer Kit - Front/Rear Planet Carrier (Use w/SPS112A, See Index) | 1 | 81-90 | QWK3220 | N.L. |
| SHIMS | | | | | |
| N.I. | Front & Rear Planet Qwik Shim Repair Kits: | | | | |
| | - .015 Top Front | 1 | 81-90 | TS1015 | N.L. |
| | - .015 Top Rear | 1 | 81-90 | TS5015 | N.L. |
| | - .030 Top Front | 1 | 81-90 | TS1030 | N.L. |
| | - .030 Top Rear | 1 | 81-90 | TS5030 | N.L. |
| | - .015 Bottom Front | 1 | 81-90 | BS1015 | N.L. |
| | - .015 Bottom Rear | 1 | 81-90 | BS5015 | N.L. |
| | - .030 Bottom Front | 1 | 81-90 | BS1030 | N.L. |
| | - .030 Bottom Rear | 1 | 81-90 | BS5030 | N.L. |
| BEARINGS | | | | | |
| N.I. | Bearing Kit | 1 | 81-90 | K32907C | N.L. |
| 90F | Rear Carrier - Thrust | 1 | 84-90 | 32408A | 8648389 |
| 95B | Overdrive Carrier To Sun Gear | 1 | 81-90 | 32425B | 8634035 |
| 96B | Overdrive Carrier To Internal Gear | 1 | 81-90 | 32425B | 8634035 |
| 97E | Internal Gear To Carrier | 1 | 81-90 | 32404 | 8628202 |
| 98E | Front Carrier To Sun Gear, Bearing & Race Assembly | 1 | 81-90 | 32405 | 8633875 |
| 99F | Sun Gear To Internal Gear | 1 | 81-90 | 32409A | 8628962 |

HARD PARTS

Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required.
Use a "D" prefix for Delco, or a "-R" suffix for remanufactured. Exceptions are listed individually.
NOTE: A separate column is provided to indicate a primary or specific brand/type.

| ILL. | DESCRIPTION | BRAND | QTY. | YEAR | PART NO. | REFERENCE NO. |
|--------|---|-------|------|-------|---------------|---------------|
| 30B | Spring - Overrun Clutch Release - Waved | D | 1 | 81-90 | 32551A | 8634116 |
| 38E | Spring - Reverse Clutch Release - Waved | D | 1 | 81-90 | 32551 | 8628222 |
| 95/96B | Bearing - Captured | | 1 | 81-90 | 32425B | 8634035 |

| ILL. | DESCRIPTION | BRAND | QTY. | YEAR | PART NO. | REFERENCE NO. |
|---|--|-------|------|-------|----------------|---------------|
| HARD PARTS (Cont.) | | | | | | |
| 111A | Pump Stator Support Replacement Shaft (5) | | 1 | 81-90 | 32969M | N.L. |
| 112A | Pump Vane Kit - Contains 7 Vanes..... | | 1 | 81-90 | K32801 | 8631280 |
| 112A | Pump Vane Kit - Contains 10 Vanes..... | | 1 | 87-90 | K32801A | 8631280 |
| 112A | Vane - Front Pump | | 7 | 81-90 | 32800 | 8631280 |
| 113A | No Yo Yo® Pump Ring Kit - Up To 5500 RPM (7) | | 1 | 81-90 | K32804 | 700PK |
| 113A | No Yo Yo® Pump Ring Kit - Over 5500 RPM (7) | | 1 | 81-90 | K32804H | 700PKH |
| 115A | Pump Slide - .7071-.7076..... | | 1 | 81-90 | 32803 | 8634081 |
| 117A | Pump Rotor - For 10 Vane Pump - .7071-.7076..... | | 1 | 81-90 | 32802A | 8654389 |
| 118A | Pump Rotor Guide - Plastic - For 7 Vane Pump | | 1 | 81-90 | 32422 | 8634271 |
| 118A | Pump Rotor Guide - Plastic - For 10 Vane Pump | | 1 | 87-90 | 32422A | 8654734 |
| 119A | Check Valve w/Ball Capsule (Turbine Shaft) | D | 1 | 81-90 | 61926A | 8639284 |
| 120A | Housing Overrun Clutch | R | 1 | 81-Up | 32723M | N.L. |
| 126B | Roller OverdriveClutch Assembly | | 1 | 81-90 | 32849 | 8634049 |
| 129B | Overdrive Carrier Assembly | | 1 | 81-90 | 32817 | 8657388 |
| 130C | Center Support..... | R | 1 | 81-90 | 32821 | N.L. |
| 136C | Direct Clutch Housing..... | | 1 | 81-90 | 32726M | 8634916 |
| 138C | Direct Clutch Release Spring Guide..... | D | 1 | 81-90 | 32737 | 8630195 |
| 145E | Front Carrier Assembly | | 1 | 81-90 | 32747 | 8628174 |
| 146E | Input Drum To Sun Gear Snap Ring | D | 1 | 81-90 | 32733 | 8623105 |
| 147E | Input Drum (Sun Gear Shell) Heat Treated..... | | 1 | 81-90 | 32729 | 8648484 |
| 148E | Rear Sun Gear..... | | 1 | 81-90 | 32728B | 8628206 |
| 149E | Low & Reverse Clutch Housing | | 1 | 81-90 | 32727 | 8628212 |
| 150F | Low Roller Clutch Inner Race..... | D | 1 | 81-90 | 32430 | 8628184 |
| 155F | Roller Low Clutch | | 1 | 81-90 | 32502AH | 8628183 |
| 156F | Rear - Carrier | | 1 | 81-90 | 32730 | 8639909 |
| 158G | 1-2 Accumulator Spring | | 1 | 81-90 | 32891 | 8634391 |
| 158G | 1-2 Accumulator Spring - White | | 1 | 81-90 | 32891A | 8657012 |
| 159G | 3-4 Accumulator Spring - Violet..... | | 1 | 81-90 | 61706 | 8634163 |
| 159G | 3-4 Accumulator Spring - Red | | 1 | 81-90 | 61706C | 8634703 |
| 162G | 3-4 Accumulator Piston w/Seal | | 1 | 85-90 | K61985 | 8635909 |
| 165G | Band Adjusting Pin - No Grooves..... | D | 1 | 81-90 | 32708 | 8632976 |
| 165G | Band Adjusting Pin - 3 Grooves..... | D | 1 | 81-90 | 32708C | 8632975 |
| N.I. | Pivot Pin Slide..... | D | 1 | 81-90 | 32805 | N.L. |
| N.I. | Spring - Pivot Pin Slide..... | D | 1 | 81-90 | 32806 | N.L. |
| N.I. | Governor Gear Kit - 13T - White | | 1 | 81-90 | K32412 | 8634934 |
| N.I. | Governor Gear Kit - 12T - Red | | 1 | 81-90 | K32412A | 8634935 |
| N.I. | Piston - 1-2 Accumulator | | 1 | 81-Up | K32985 | 8634923 |
| N.I. | Pump Rotor, Slide Vane Kit - For 10 Vane Pump (6) | | 1 | 81-90 | K32800A | N.L. |
| N.I. | Speedo Driven Gear Housing | | 1 | 81-90 | 32227 | 25524924 |
| N.I. | Piston - Super Servo (Superior)..... | | 1 | 81-Up | K32986S | N.L. |
| N.I. | Complete Pump Assy- Various- Casting-Body 8639082/Cover 8639088..... | R | 1 | 81-90 | 32200C | 8639077 |
| N.I. | Housing - Forward Clutch..... | | 1 | 81-86 | 32725M | 8634926 |
| N.I. | Governor - 13 Teeth | R | 1 | 81-Up | 32827 | N.L. |
| N.I. | Governor - 12 Teeth | R | 1 | 81-Up | 32827A | N.L. |
| N.I. | Gear - Internal - Rear..... | | 1 | 81-Up | 32749 | N.L. |
| VALVE BODY - PREMIUM QUALITY | | | | | | |
| 169G | Valve Body All (Ex. Grand National)..... | | 1 | 81-90 | P32990M | N.L. |
| VALVE BODY COMPONENTS | | | | | | |
| N.I. | Pressure Regulator Valve..... | | 1 | 81-90 | 61964 | 8637546 |
| N.I. | Valve-Accumulator - .315" O.D. - Light Duty - All | | 1 | 81-90 | K61943 | N.L. |
| N.I. | Valve-Accumulator - .330" O.D. - Medium Duty - All | | 1 | 81-90 | K61943A | N.L. |
| N.I. | Valve-Accumulator - .341" O.D. - Heavy Duty - All | | 1 | 81-90 | K61943B | N.L. |
| <i>(5) Replaces worn stator shafts and saves the pump.</i> | | | | | | |
| <i>(6) Kit contains rotor, slide, vane rings, o-ring, wear plate ring, and rotor guide.</i> | | | | | | |
| <i>(7) Kit includes two hardened steel rings and improved priming spring to eliminate ring breakage and high RPM pressure drop.</i> | | | | | | |

